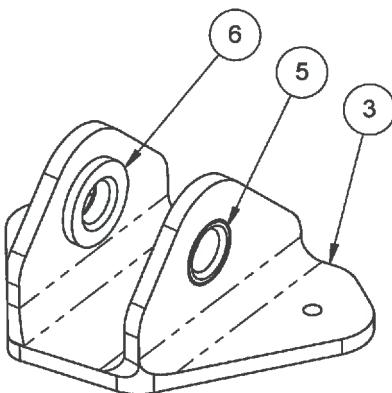
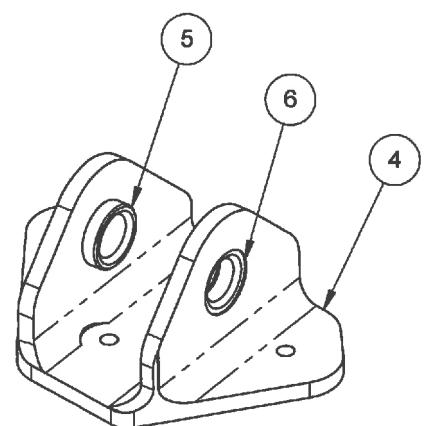


ITEM NO.	QTY. -041	QTY. -042	PART NUMBER	DESCRIPTION
1	X		E4141-041	LH CLEVIS ASSEMBLY, ENGINE MOUNT STA 155
2		X	E4141-042	RH CLEVIS ASSEMBLY, ENGINE MOUNT STA 155
3	1		E4141-1	CLEVIS
4		1	E4141-2	CLEVIS
5	1	1	NAS75C4-006	BUSHING
6	1	1	NAS77C4-009	BUSHING



E4141-041 LH CLEVIS ASSEMBLY, ENGINE MOUNT STA 155

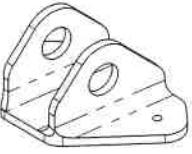


E4141-042 RH CLEVIS ASSEMBLY, ENGINE MOUNT STA 155

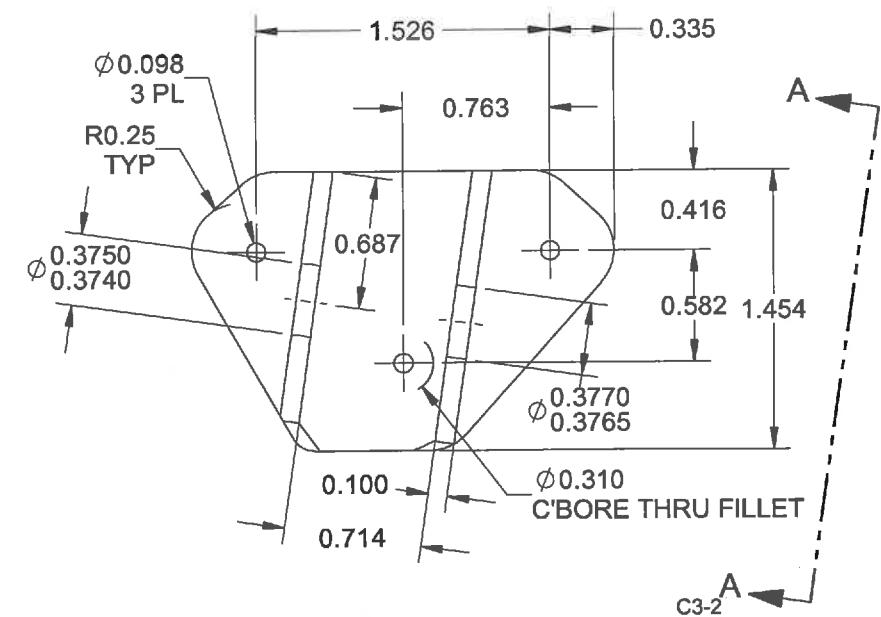
**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.12 lbs
- 8) NAS77C4 BUSHING IS PRESS FIT
- 9) NAS75C4 BUSHING IS FLOATING FIT

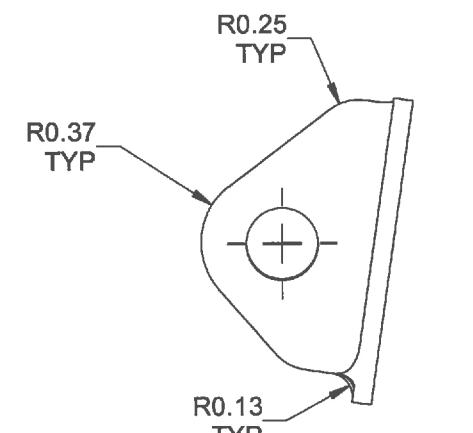
A	NEW ISSUE	12.12.03
REV.	DESCRIPTION	BY DATE
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DRAWN	<i>[Signature]</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO.
MFG. APPR.	<i>[Signature]</i>	REV. A
APPROVED	<i>[Signature]</i>	E4141
DE APPR.	<i>[Signature]</i>	SHEET 1 OF 3
DATE	12.12.03	TITLE
		SCALE
		NTS
		CLEVIS
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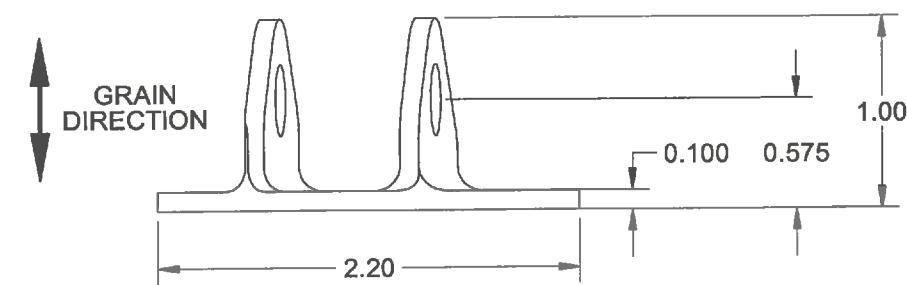
D



C



VIEW A-A<sub>C5-2</sub>



B

### E4141-1 CLEVIS

#### NOTES:

- 1) MATERIAL: 17-4PH STAINLESS STEEL BAR, H900 CONDITION  
PER AMS 5604/5643  
REF DART SPEC M17-4B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 4.1
- 9) UNDEFINED FEATURES ARE CONTROLLED BY SOLIDWORKS MODEL E4141-1.SLDprt

DESIGN	<i>GF</i>	EAGLE COPTERS LTD
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CHECKED	<i>PF</i>	DRAWING NO.
MFG. APPR.	<i>SJH</i>	E4141
APPROVED	<i>PF</i>	REV. A
DE APPR.	<i>PF</i>	SHEET 2 OF 3
DATE	12.12.03	TITLE
		CLEVIS
		SCALE
		NTS
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8

7

6

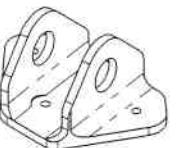
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4

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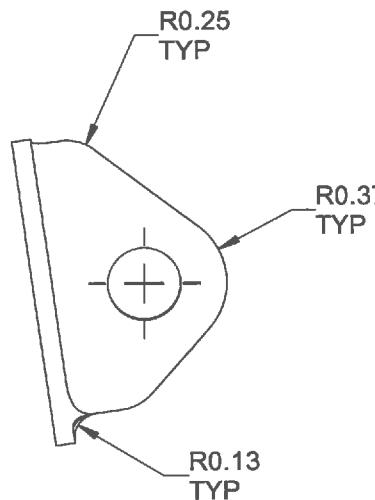
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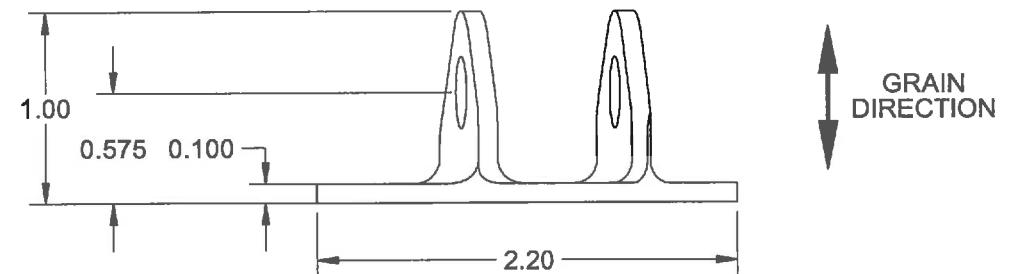
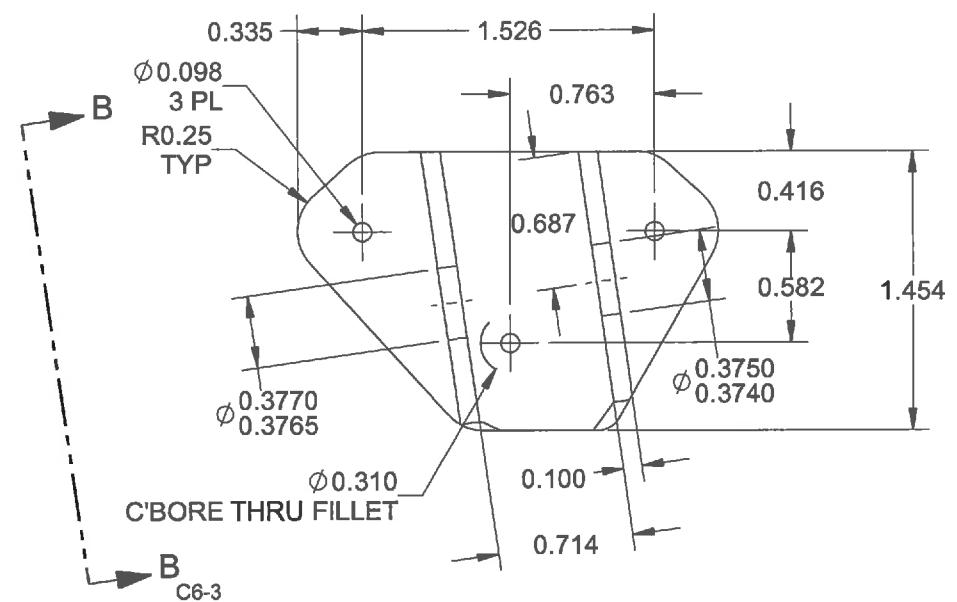


D

D

**VIEW B-B**

C5-3

**E4141-2 CLEVIS****NOTES:**

- 1) MATERIAL: 17-4PH STAINLESS STEEL BAR, H900 CONDITION  
PER AMS 5604/5643  
REF DART SPEC M17-4B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 4.1
- 9) UNDEFINED FEATURES ARE CONTROLLED BY SOLIDWORKS MODEL E4141-2.SLDPR

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MFG. APPR.	<i>[Signature]</i>	E4141
APPROVED	<i>[Signature]</i>	REV. A
DE APPR.	<i>[Signature]</i>	SHEET 3 OF 3
DATE	12.12.03	TITLE
		SCALE
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